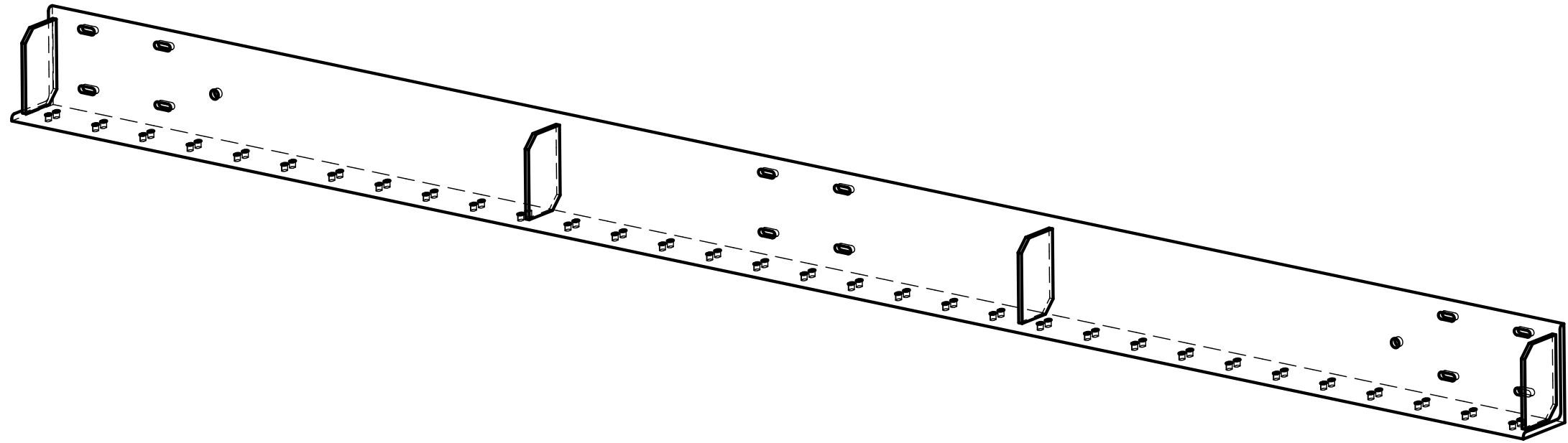
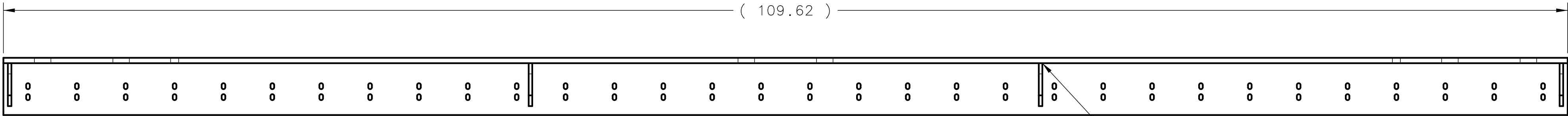


REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE

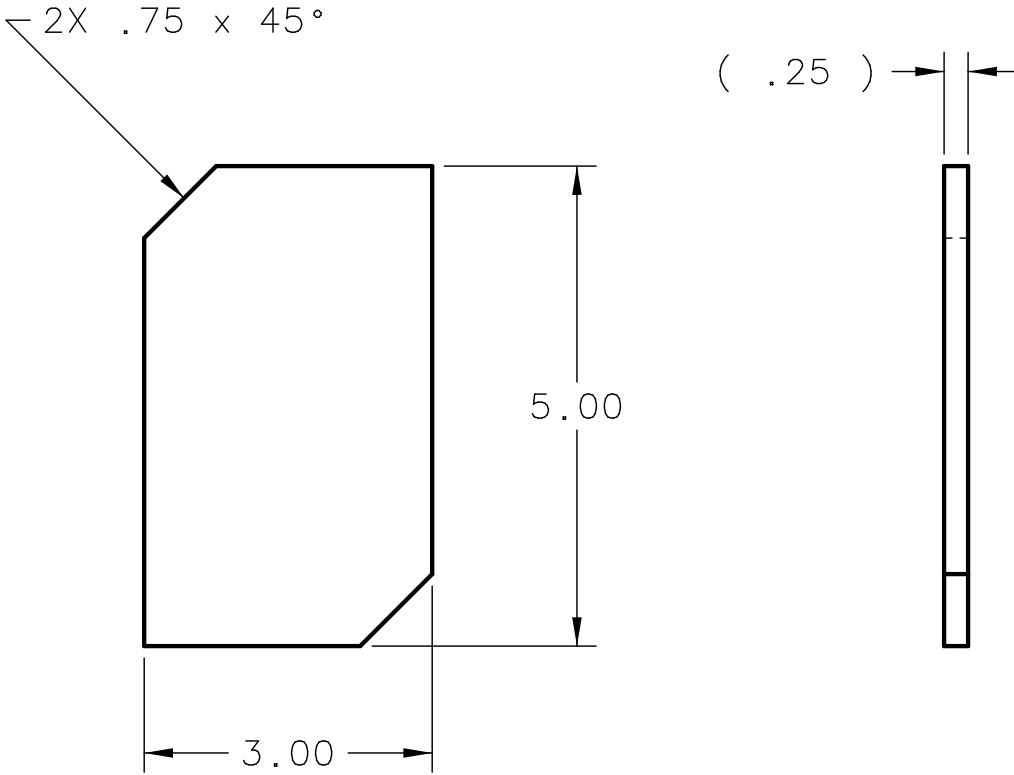


ISOMETRIC VIEW

SCALE: 1/8

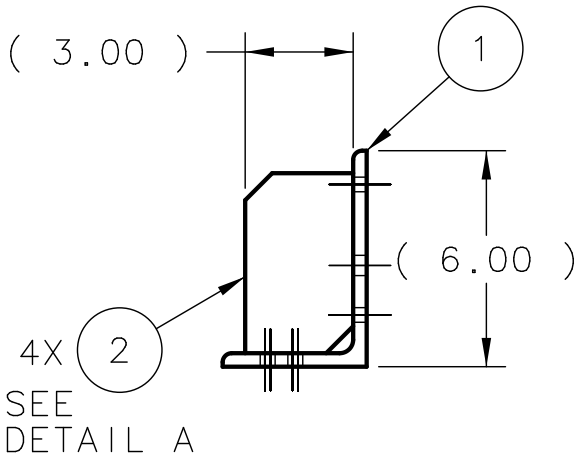
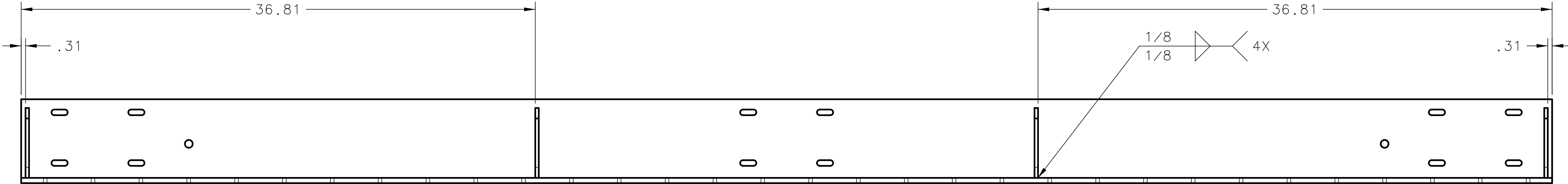


1/8
1/8 4X



DETAIL A

ITEM 2 DETAIL
TYP 4 PLACES
SCALE: 1/2



NOTES:

1. ALL WELDMENTS MUST BE IN ACCORDANCE WITH STRUCTURAL WELDING CODE - AWS D1.1.
2. ALL WELD METALS ARE E70XX UNLESS OTHERWSIE SPECIFIED.
3. PAINT WITH RED OXIDE DAMP-PROOF RUSTOLEUM PRIMER OR EQUIVALENT.
4. APPROX WEIGHT: 115.0 LBS

2	COML	STEEL PLATE, HOT ROLLED, 1/4 THK, ASTM A36	4
1	MD-444101	ANGLE SUPPORT HZ SLOTTED	1
ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.

PARTS LIST					
UNLESS OTHERWISE SPECIFIED			ORIGINATOR	E,CHI	07-JUN-2006
.XX	.XXX	ANGLES	DRAWN	T.SPERRY	02-AUG-2006
± .06	± - -	± - -	CHECKED	- - -	- - -
1. BREAK ALL SHARP EDGES .015 MAX. 2. DO NOT SCALE DRAWING. 3. DIMENSIONS BASED UPON ASME Y14.5M-1994 4. MAX. ALL MACH. SURFACES 250 / \ 5. DRAWING UNITS: U.S. INCH			APPROVED		
			USED ON	ME-435931	
			MATERIAL	SEE PARTS LIST ABOVE	



FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

SCIBOONE - MECHANICAL
DETECTORS
WELDMENT ANGLE SUPT HZ EC SLOT

SCALE 3/16 & AS NOTED	DRAWING NUMBER 3954.330-MD-444103	SHEET 1 OF 1	REV
CREATED WITH : Ideas12NXSeries		GROUP: PPD/MECHANICAL DEPARTMENT	